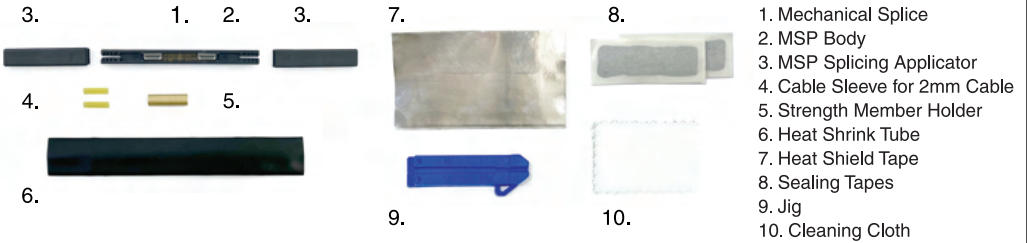
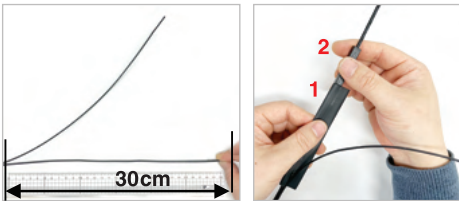


I. Preparation

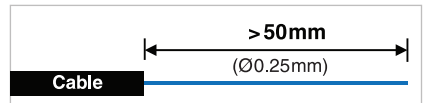


1. Prepare Mechanical Splicer Protector and installation accessories.

II. Cable Preparation (2x3mm Flat Cable)

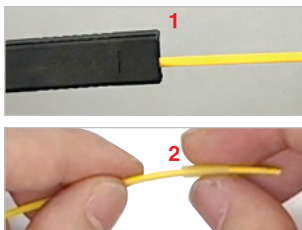


2A. Prepare a cable. Separate strength member from the cable about 30cm. Insert the heat shrink tube and the MSP splicing applicator through the cable in order.
Attention: Do not insert the tube through the separated strength member.

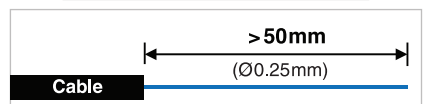
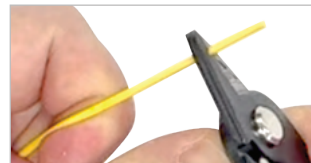


3A. Remove more than 50mm of 2x3mm flat cable jacket.

II. Cable Preparation (Ø2mm Cable)



2B. Insert the MSP splicing applicator and the cable sleeve for 2mm cable through the cable in order.



3B. Remove more than 50mm of 2mm cable jacket. Cut aramid yarn. Remove outer coating (Ø0.9mm).

Jig

Attention! Please be aware of using the supplied jig to strip fiber coating($\varnothing 0.25\text{mm}$) and cut the fiber($\varnothing 0.125\text{mm}$).

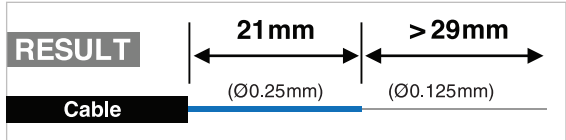
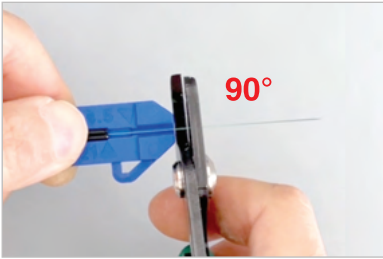
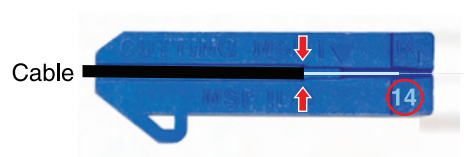
[Stripping]

Fiber length after stripping: 21mm



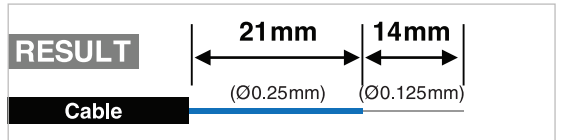
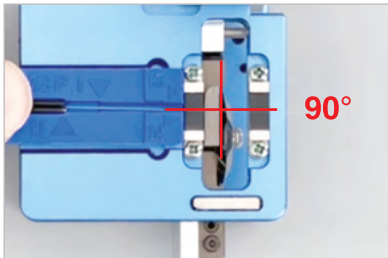
[Cleaving]

Fiber length after cleaving: 14mm



4. Strip fiber coating($\varnothing 0.25\text{mm}$) using the supplied jig. Clean bare fiber with alcohol.

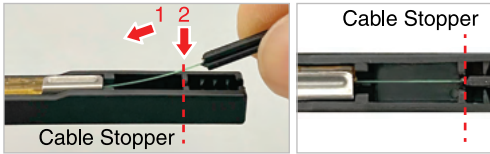
Attention: The jig and the cable should be perpendicular to the stripper.



5. Prepare a cleaver and cut the fiber($\varnothing 0.125\text{mm}$), leaving 14mm.

Attention: The jig and the cable should be perpendicular to the blade.

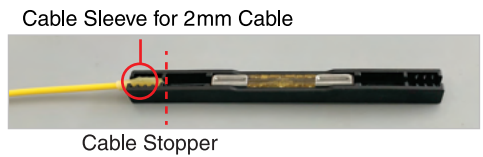
III. Mechanical Splicing (2x3mm Flat Cable)



6A. Insert the fiber to the mechanical splice in the MSP body. Align the end of the cable jacket to the cable stopper. Place the cable down to be seated against the cable stopper in MSP body.

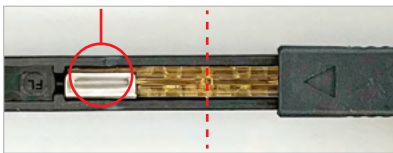
Place the narrower side(2mm) of the cable facing upwards.

III. Mechanical Splicing (Ø2mm Cable)



6B. Insert the fiber to the mechanical splice. Align the end of the 2mm cable jacket and the cable sleeve to the cable stopper. Place the cable with the cable sleeve down to be seated against the cable stopper in MSP body.

Fiber Clamp Center Line



7. Slide and place the splicing applicator over the fiber clamp of the mechanical splice. **Do not slide the applicator to the center.** Verify that the fiber clamp is fully covered.

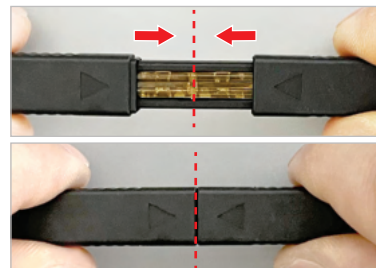


8. Follow the **Cable Preparation** process for the other side. Insert the fiber to the mechanical splice. Verify that the fiber bends. **Please make sure that the microbending remains and does not go over the MSP body.**



9. Slide and place the splicing applicator over the fiber clamp of the mechanical splice. **Do not slide the applicator to the center.** Verify that the fiber clamp is fully covered.

Center Line



10. Slide both the splicing applicators to the center. Splicing applicators push fiber clamps of the mechanical splice and secure the spliced fibers inside.

IV. Heat Shrink Tube Application



11. Wrap heat shield tape around the MSP. Verify that the MSP is fully covered.



12. Wrap sealing tapes around the cables adjacent to the MSP. Please make sure that sealing tapes completely cover the cables. **Do not leave space between the MSP and sealing tapes as sealing tapes prevent heat and water intrusion.**



13. Place the heat shrink tube over the MSP. Apply heat evenly from the center to each end. Verify that no air remains inside the tube.



14. Verify both ends of the MSP are completely sealed with sealing tapes and heat shrink tube to prevent dust and water intrusion, or other environmental influences.



15. Insert each strength member to the provided strength member holder from the opposite direction. Clamp the strength member holder to retain the two strength members. Trim the strength members off.



16. Complete the installation.